





Series Stainless Steel

XWL-SS

N

1450rpm

ø 24mm

P	Code	Description	Q	Assembly prescription	Validity	P	Code	Description	Q	Assembly prescription	Validity
1	2529200	Head assembly	1	Ø 28 stainless steel		70	740290	O-ring	1	Lubricate with grease Molykote PG54	
2	2520150	Head	1	stainless steel		71	2340350	Plug	1	C=20Nm	
3	2520040	Plug	1	3/4" G	C=40Nm	75	1140410	Bearing	2		
4	550351	O-ring	1	Ø 23,81x2,62 Viton		76	1941380	O-ring	2	Ø 66,34x2,62	
5	2340350	Plug	1	3/8" G	C=20Nm	77	2529011	Cover	1		
6	740291	O-ring	1	Ø 14x1,78 Viton		79	1941290	Ring	1		
9	2520030	Plug	6		C=60Nm	80	1941260	Plate	1		
10	1940150	Ring	6	anti-extrusion		81	1941270	Level gauge	1		
11	2529050	Complete valve	6			82	100410	O-ring	1	Ø 34,6x2,62	
12	1140451	O-ring	12	Ø 20,24x2,62 Viton		83	1941390	Shim 0.05mm	1		
20	1941570	Ring	3	support Ø 28		83	1941400	Shim 0.10mm	1		
21	820631	Water seal	3	Ø 28 Viton	Lubricate with grease Molykote PG54	83	1941410	Shim 0.19mm	1		
22	2520220	Ring	3	anti-extrusion		83	1941420	Shim 0.25mm	1		
23	2520210	Piston guide	3	front Ø 28		84	2340240	Screw	8	TCEI M8x16	C=20Nm / Loxeal 55-14
24	2520361	Gasket	3	Ø 28	Lubricate with grease Molykote PG54	85	1940520	Shaft	1	5 marked	
25	2520230	Ring	3	anti-extrusion		86	650250	Key	1		
26	2520200	Piston guide	3	rear Ø 28		90	2520320	Support	1	open bearing	
27	820491	O-ring	3	Ø 34,65x1,78 Viton		91	820681	Ring	1	seal	C=10Nm / Loxeal 55-14
28	1943730	Ring	3	seal		A	2162	Valve kit	1		
40	2520330	Pump body	1			B	2163	Piston kit	1	Ø 28	
41	1941360	Screw	8	TCEI M10x80	C=42Nm	C	2873	Oil seal kit	1		
43	1140370	Oil plug	1	with oil dipstick		E	2164	Water seal kit	1	Ø 28	
44	2340350	Plug	1	3/8" G	C=20Nm	H	2165	Piston guide kit	1	Ø 28	
45	740290	O-ring	1	Ø 14x1,78	Lubricate with grease Molykote PG54						
46	1940410	O-ring	1	Ø 132x3							
47	680560	Screw	6	TCEI M6x16	C=9Nm						
50	2520400	Screw	3	M6	C=7Nm						
51	800561	O-ring	3	Ø 8,73x1,78 Viton							
52	2520240	Piston	3	Ø 28							
53	2520270	Plate	3								
54	1940960	Piston	3	guide							
57	1940060	Pin	3								
58	1940051	Connecting-rod	3	aluminium	Lubricate with grease Molykote BR2 PLUS / C=20Nm						
65	2529010	Cover	1								
66	1260430	Ring	1								
67	1780690	Plate	1								
68	1260250	Level gauge	1								
69	1140450	O-ring	1	Ø 20,24x2,62	Lubricate with grease Molykote PG54						

Revision: 1

Oil type: SAE 75W90

Validity: &lt; XX/YY = From week/year

Date: 31/05/2024

Oil quantity: 0,900 Kg

C= Tightening torque (Tolerance +0 ÷ -10%)

\* = Not present for electric pump